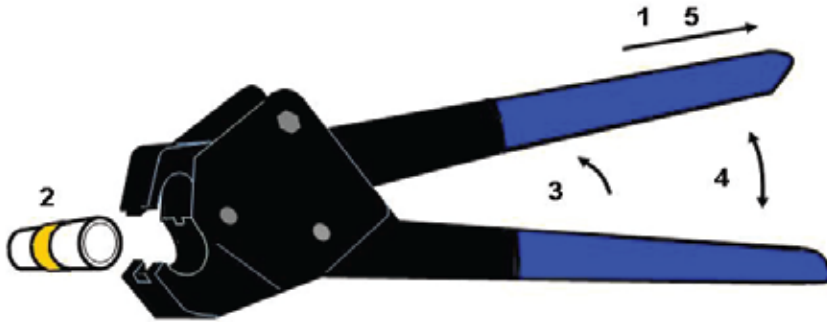


Instruction Sheet

Product Name: LynCar Angle PEX Crimper

Product #: 9310
 9311



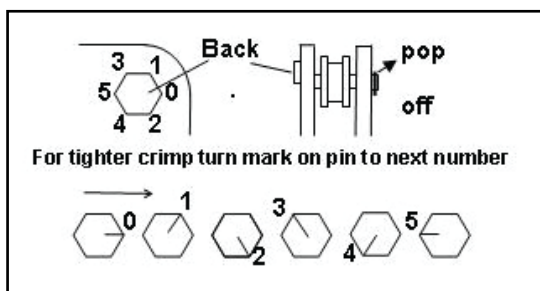
Please note that the LynCar PEX crimping tools should be used to install only manufacturer approved pipe or tube with (a) copper crimp rings and (b) brass, copper, or plastic fittings manufactured to the appropriate ASTM standards for polyethylene pipe installation.

1. Pull back on the moving handle and open the jaws fully (your crimp tool does not work like pliers... don't force the handles apart)
2. Position the jaws squarely around the ring
3. Gently let the handles open to close the jaw on the ring
4. Squeeze handles together to get the complete crimp. One crimp only!
5. Pull back on the moving handle to release the jaws from the crimped ring
6. Measure the crimped ring with the go/no go gauge supplied with your tool. See the table below for crimp specifications. Do not measure bumps on the ring where the jaws meet. If the GO gauge does not fit, or the NO-GO gauge does fit, replace the fitting and ring, adjust and calibrate the tool and re-crimp the fitting with a new ring.

The following dimensions are the ASTM maximum and minimum crimped ring diameters for PEX pipe installations

Pipe Size →	1/2"	3/4"
Min. diameter	0.700"	0.945"
Max. diameter	0.715"	0.960"

Adjusting Your Crimp Tool



The 9310 and 9311 tools are adjusted using the back hexagonal pin.

1. To adjust for a tighter crimp, remove the e-clip
2. Slide the back pin head out about 1/4"
3. Rotate the back pin until the line on the hexagonal head points to the next highest number on the tool body
4. Push the pin back in and re-fit the e-clip.

Maintenance: For easier, better crimps and a longer tool life, keep tool clean and rust free inside and out. Keep all moving parts lubricated with light oil.

- Note the position of the pin on the body numbers.