

Instruction Sheet

Product Name: Crimp Tools

Product #: 9301
9302
9303
9304
93071



LynCar's crimp tools are factory set to provide proper crimps. This should be checked before use by making a test crimp connection and checking it with the crimp gauge. As long as the finished crimp connection gauges properly, there is no need to adjust the tool.

When the tool wears and the crimps no longer gauge properly, the tool needs adjusting.

Follow these simple steps.

1. Loosen the bottom locking setscrew using the hex wrench supplied with the tool.
2. Close tool until the jaws just touch and increased resistance is felt.
3. Turn the top Adjusting Screw, Tighten for more crimp loosen for less.
4. Tighten the bottom locking setscrew.
5. Make a test crimp connection and check it with both the "Go" and "No-Go" openings of the gauge. If necessary, make additional adjustments. If the "No-Go" opening goes over the crimped ring, the tool is too tight. If the "Go" opening does not go over the crimped ring, the tool is too loose.
5. Apply a light oil to the tool pivot points each time the tool is adjusted. Failure to lubricate the tool will shorten its life.