

Product Name: Short Handle Tools  
 Product #: 9200STS Series  
 Short handle tools 12" overall length

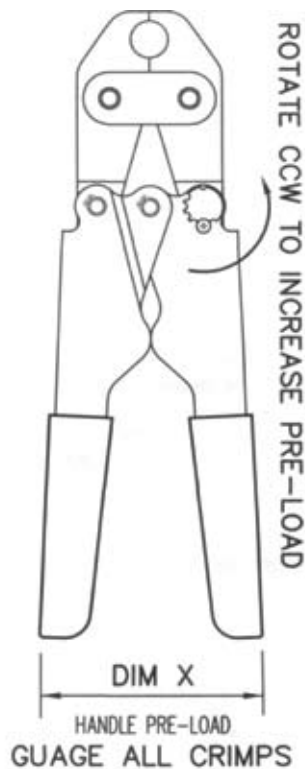
### ADJUSTMENT PROCEDURE :

This tool is adjusted at the factory and no further adjustment should be required. Should the tools, through extended use, require adjustment, wear in the parts may be compensated for as follows:

1. Close tool handles until pre-load is reached (this is the point at which jaws butt).
2. Measure the distance between the outside of the handles at the end of the handle grips. Dim X is the correct distance.
3. To increase the pre-load setting, remove the #6-32 eccentric lock screw and rotate counter clockwise to increase the handle pre-load and clockwise to decrease handle pre-load. Re-install the #6-32 lock screw in the appropriate hole which most closely yields the desired handle dimension.
4. Recheck the set distance after making three crimps.
5. Check the crimps with the crimp gauge provide. If satisfactory crimps do not result, the tool is likely worn and should be replaced.

In addition, always remember to:

1. Check tool calibration at least daily. It is recommended that at least the first and last crimp of the day are tested.
2. Never exceed the specified handle distance when adjusting your crimp tool. Premature wear will result.
3. Lubricate linkages on a regular basis to maximize tool life.



CATALOG NUMBER	DESCRIPTION	DIM X
9201STS	3/8"	6"± 1/4"
9202STS	1/2"	6 1/2"± 1/4"
9203STS	3/4"	7 1/2"± 1/4"
9206 STS	3/4" & 1/2"	7 1/2"± 1/4"
9207STS	5/8"	6 1/2"± 1/4"

