

Product Name: Water Soluble Paste Flux  
Product #: 59115

- ① After cutting, reaming and cleaning the pipe, apply a small amount of the Water Soluble Paste Flux to male pipe end.
- ② Assemble pipe and fitting, making sure tube is seated in fitting. A slight twisting motion ensures even flux coverage.
- ③ Remove excess flux from joint exterior.
- ④ Promptly proceed with soldering in the usual manner. As with all water soluble fluxes, avoid excessive heat when soldering to prevent charring of the fitting.
- ⑤ Wipe off excess flux immediately after soldering.
- ⑥ Flush system with water to rinse away any residue.
- ⑦ Keep container closed when not in use.