

Product Name: Premium Duty PVC Cutter to 2" Pipe
 Product #: 4683

Removal of Blade



1. Unfasten the bolt in the back side with a slotted screwdriver



2. Take out the bolt and cap nut



3. Take out two spring pins from the body



4. Pull out the Retaining ring with a suitable tool



5. Pull out the dowel pin



6. Disassemble the blade seat and replace the used blade with a new one

Installation of Blade



1. Insert the spring clip inside the small hole



2. Install the blade and insert a spring pin inside the centre hole



3. Fasten the blade by inserting a bolt



4. Turn upside down and fix the cap nut



5. Turn upside down again and fasten the bolt with a slotted screwdriver



6. Insert a spring pin with a hammer and fasten it



7. Match the sprocket with the teeth in the blade, then install the handle



8. Fasten the body and handle with a dowel pin, turn upside down, fasten and complete set with Retaining ring.